

### Specifications for Standard MDF Products

Weyerhaeuser Super-Refined MDF<sup>2</sup> is an engineered wood panel prized by woodworkers for its exceptional qualities, including a smooth, unblemished surface and homogeneous core. Our products are made from high-quality inland species of western softwoods known for their low abrasive content and light color, providing for unsurpassed ease of routing and finishing.

#### Weyerhaeuser Glacier Green<sup>TM</sup> Meets the Following:

- Fiber sourcing requirements of the [Sustainable Forestry Initiative<sup>®</sup>](#) (SFI)
- [CARB](#) ATCM 93120
- The Eco-Certified Composite ([ECC](#)) Standard 4-11
- [LEED<sup>®</sup>](#) credit support under LEED 2009 and LEED v4
- The ICC/ASHRAE 700 – 2015 National Green Building Standard
- [Green Globes<sup>®</sup> Rating System](#)



	Average Physical Properties		ANSI A208.2-2016	Grade 155-F11
	Imperial	Metric	Imperial	Metric
Density ( ≤ .551")	49.0 lbs/ft <sup>3</sup>	788 Kg/m <sup>3</sup>	N/A	N/A
Density ( > .551")	48.5 lbs/ft <sup>3</sup>	780 Kg/m <sup>3</sup>	N/A	N/A
Moisture Content	5.50%	5.50%	N/A	N/A
Thickness Tolerance	± 0.005"	± 0.125mm	± 0.005"	± 0.125mm
Modulus Of Rupture	4,800 psi	33.1 N/mm <sup>2</sup>	4,050 psi	27.9 N/mm <sup>2</sup>
Modulus of Elasticity	500,000 psi	3,448.3 N/mm <sup>2</sup>	405,000 psi	2792 N/mm <sup>2</sup>
Internal Bond	130 psi	0.9 N/mm <sup>2</sup>	117 psi	0.81 N/mm <sup>2</sup>
Linear Expansion Limit	≤ 0.3%	≤ 0.3%	≤ 0.33%	≤ 0.33%
Face Screw Hold > .375" (9.5mm)	300 lb <sub>f</sub>	1,334 N	270 lb <sub>f</sub>	1,201 N
Edge Screw Hold > .025" (16mm)	275 lb <sub>f</sub>	1,223 N	225 lb <sub>f</sub>	1,000 N
Length / Width Tolerance	± 0.07"	± 1.8mm	± 0.08"	± 2.0mm
Thickness Swell ( ≤ 15mm)	≤ 0.05"	≤ 1.3mm	≤ 0.065"	≤ 1.65mm
Thickness Swell ( > 15mm)	≤ 6%	≤ 6%	≤ 11%	≤ 11%
CARB 2 Formaldehyde Emission Limit, thickness > 8mm*	≤ 0.11 ppm	≤ 0.11 ppm	≤ 0.11 ppm	≤ 0.11 ppm

See the [Safety Data Sheet \(SDS\)](#) for further product content information

#### PACKAGING SPECIFICATIONS

Thickness (in)	Thickness (mm)	Pcs. Per Unit	Approximate Shipping Weight	
		8', 9' and 10'	lbs/msf	kg/msf
0.3750	9.5	84	1680	762
0.4375	11.1	72	1870	848
0.4720	12.0	64	2035	923
0.5000	12.7	56	2150	975
0.5625	14.3	48	2395	1086
0.5910	15.0	48	2515	1141
0.6250	15.9	44	2660	1207
0.6875	17.5	40	2930	1329
0.7090	18.0	40	3020	1370
0.7500	19.1	38	3210	1456
0.8750	22.2	32	3690	1674
0.9060	23.0	30	3825	1735
0.9375	23.8	28	3955	1794
1.0000	25.4	28	4220	1914
1.1250	28.6	24	4750	2155
1.1810	30.0	24	4910	2227
1.1875	30.2	24	5000	2268
1.2500	31.8	20	5290	2402

Standard panel widths: 48", 49", 60", 61"

Lengths: 73", 96", 97", 109", 121"

Unless otherwise agreed upon between buyer and seller, specifications for Weyerhaeuser MDF Products will be based solely on the Weyerhaeuser specifications in effect at the time the Products were manufactured. No other implied representations or warranties are made. Except as otherwise provided in a separate written warranty agreement to the buyer, there are no warranties of merchantability or fitness for a particular purpose. These products are intended for interior use only. Please refer to your order acknowledgement for further terms and conditions of sale.

## Shipping Information

Mode	Product Weight by Mode Standard MDF		Approx. Shipped Units by Mode	
	<u>Pounds</u>	<u>Kilograms</u>	<u>4'x8' Units</u>	<u>5'x8' Units</u>
			<u>Std.3/4"</u>	<u>Std.3/4"</u>
Van/Container	46,000	20865	12	10
Flatbed Truck	48,000	21773	12	10
Truck & Pup	65,000	29484	17	13
52' 08" Boxcar	185,000	83915	48	38
60' 00" Boxcar	205,000	92987	53	42
Bulkhead Flatcar	185,000	83915	48	38

Weyerhaeuser MDF is sold on a delivered basis by full truckload and railcar. Approximate capacities by shipping mode are as shown for Standard MDF at 49 lb. per cubic foot.